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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4030-041

Job Sheet 172500



Part No: D4030-041

Job Qty: 1 ea

Part Name: Long Basket Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/20/18

Job Tracking No:

Due Date: 3/30/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D SHEETS 1,3,4 IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/29/18	0.00	0.00	Start Up Stores/Pkg-1		JS 18-4-17
100	Packaging	1 pcs		3/29/18	0.00	0.00	Packaging1-4		M 18-4-17
110	HandFinish	1 pcs		3/30/18	0.00	1.03	HandFinish4		JS 18-4-17
120	QC	1 pcs		3/30/18	0.00	0.00	QC5		DAS 38
130	Packaging	1 pcs		3/30/18	0.00	0.00	Packaging3-2		58 9-89
140	QC21-SA	1 Ea		3/30/18	0.00	0.00	QC21		9-89 APR 17 2018



Container No: S061585



Part: D4030-041

Job No: 172500

Serial No/Batch: S061585

Revision:

Inspector:

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Date: 04/17/18

DAS
21
9-89

APR 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt	4 Ea (4 ea)	90-Start up Operation	
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	
AN310-4	Nut	3 Ea (3 ea)	90-Start up Operation	
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	
AN4-12	Bolt	3 Ea (3 ea)	90-Start up Operation	
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	
D2530	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	
D3917-3	Washer	6 Ea (6 ea)	90-Start up Operation	
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	
D3953-7	Spring Spacer 5052072 (x2)	2 Ea (2 ea)	90-Start up Operation	
D3953-9	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	
MS24665-151	Cotter Pin	3 Ea (3 ea)	90-Start up Operation	
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	
NAS1149F0332P	Washer	8 Ea (8 ea)	90-Start up Operation	
NAS1149F0432P	Washer	6 Ea (6 ea)	90-Start up Operation	
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation	
D3913-041	Long Basket Base Assembly, 350	1 Ea (1 ea)	110-HandFinish	5050 481
D3914-041	Long Basket Lid Assembly (350)	1 Ea (1 ea)	110-HandFinish	5048 148

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-14A	4	184	0
	AN3-16A	2	54	0
	AN310-4	3	89	0
	AN310C4	2	87	0
	AN4-12	3	123	0
	AN5-17A	4	115	0
	D2530	1	14	0
	D2535	2	22	0
	D2537	2	72	0
	D3917-3	6	127	0
	D3953-17	2	55	0
	D3953-19	1	36	0
	D3953-21	1	9	0
	D3953-3	2	51	0
	D3953-7	2	30	0
	D3953-9	2	33	0
	D3969-3	1	16	0
	MS21042L3	6	3,537	0
	MS21042L5	4	961	0
	MS24665-151	3	135	0
	MS24665-300	2	64	0
	NAS1149C0432R	2	1,361	0
	NAS1149F0332P	8	3,567	0
	NAS1149F0432P	6	1,448	0
	NAS1149F0563P	4	205	0
110-HandFinish	D3913-041	1	5	0
	D3914-041	1	7	0

Part Specifications

Specifications could not be found.

Plex 2/20/18 9:53 AM Dart.Gagnon.Michelle



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001615	S050773	AN3-14A	Bolt	S019387	ST349	4
001615	S050772	AN3-16A	Bolt	S014737	ST348	2
001615	S050763	AN310-4	Nut	S019389	ST331	3
001615	S032180	AN310C4	Nut	s019390	ST331	2
001615	S050752	AN4-12	Bolt	S019372	ST344	3
001615	S050751	AN5-17A	Bolt	S019409	ST337A	4
001615	S050741	D2530	Handle Weldment	s045607	ST379	1
001615	S050738	D2535	Spring	S047896	ST008	2
001615	S050731	D2537	Bushing	S043700	ST008	2
001615	S050716	D3953-17	Gas Spring Spacer	S043539	ST060	2
001615	S050712	D3953-19	Gas Spring Bracket	S043461	ST060	1
001615	S050707	D3953-21	Gas Spring Bracket	S049481	ST061	1
001615	S050704	D3953-3	Gas Spring Stud, Lid	S043568	ST060	2
001615	S036720	D3953-9	Gas Spring Washer	S036717	ST060	2
001615	S050691	D3969-3	Spring (Basket Lid)	S025028	ST364	1
001615	S050686	MS21042L3	Nut	S038764	ST303	6
001615	S050685	MS21042L5	Nut	S016880	ST303	4
001615	S050679	MS24665-151	Cotter Pin	S027553	ST289	3
001615	S050678	MS24665-300	Cotter Pin	S015687	ST288	2
001615	S050671	NAS1149C0432R	Washer	S025742	ST266	2
001615	S050670	NAS1149F0332P	Washer	S020603	ST262	8
001615	S050665	NAS1149F0432P	Washer	S034412	ST362	6
001615	S050664	NAS1149F0563P	Washer	S038769	ST263	4

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/13/18 1:41 PM Dart.joly.jocelyne